

What is claimed is:

1           1.     A method of manufacturing a microelectromechanical device having a  
2     mechanical structure and a periphery area that are disposed over a substrate and in a  
3     chamber which is formed, at least in part, by a thin film encapsulation structure, the method  
4     comprising:

5           forming the mechanical structure;

6           forming the periphery area wherein the periphery area includes a plurality of gaps  
7     therein; and

8           sealing the chamber by depositing the thin film encapsulation structure.

1           2.     The method of claim 1 wherein sealing the chamber by depositing the thin film  
2     encapsulation structure includes:

3           depositing a sacrificial layer around at least a portion of the mechanical structure  
4     and the periphery area;

5           depositing a first encapsulation layer over the sacrificial layer;

6           forming at least one vent through the first encapsulation layer to allow removal of at  
7     least a portion of the sacrificial layer;

8           removing at least a portion of the sacrificial layer from the mechanical structure and  
9     the periphery area; and

10          depositing a second encapsulation layer over or in the vent to seal the chamber.

1           3.     The method of claim 2 wherein the substrate includes a sacrificial layer, and  
2     wherein removing at least a portion of the deposited sacrificial layer from the mechanical

3 structure and the periphery area further includes removing at least a portion of the  
4 sacrificial layer of the substrate that is disposed beneath the mechanical structure and the  
5 gaps of the periphery area.

1 4. The method of claim 2 wherein the second encapsulation layer is a  
2 semiconductor material which comprises of polycrystalline silicon, amorphous silicon,  
3 silicon carbide, silicon/germanium, germanium and/or gallium arsenide.

1 5. The method of claim 2 wherein the first encapsulation layer comprises a  
2 polycrystalline silicon, amorphous silicon, germanium, silicon/germanium and/or gallium  
3 arsenide.

1 6. The method of claim 1 wherein the mechanical structure includes a plurality of  
2 fixed electrodes that are disposed over the substrate and in the chamber, the method  
3 further comprises forming the fixed electrodes wherein the fixed electrodes include a  
4 plurality of gaps therein.

1 7. The method of claim 1 wherein the mechanical structure includes a plurality of  
2 anchor regions that are disposed over the substrate and in the chamber, the method further  
3 comprises forming the anchor regions wherein the anchor regions include a plurality of  
4 gaps therein.

1           8.     The method of claim 1 wherein the mechanical structure includes a plurality of  
2 fixed electrodes and a plurality of anchor regions that are disposed over the substrate and  
3 in the chamber, the method further comprises:

4                 forming the fixed electrodes wherein the fixed electrodes include a plurality of gaps  
5 therein:

6                 forming the anchor regions wherein the anchor regions include a plurality of gaps  
7 therein; and

8                 wherein sealing the chamber by depositing the thin film encapsulation structure  
9 includes:

10                     depositing a sacrificial layer around at least a portion of the mechanical  
11 structure, including the fixed electrodes and the anchor region, and the periphery  
12 area, including the gaps therein;

13                     depositing a first encapsulation layer over the sacrificial layer;

14                     forming at least one vent through the first encapsulation layer to allow  
15 removal of at least a portion of the sacrificial layer;

16                     removing at least a portion of the sacrificial layer from the mechanical  
17 structure, including from the gaps in the fixed electrodes, the anchor region and the  
18 periphery area; and

19                     depositing a second encapsulation layer over or in the vent to seal the  
20 chamber.

1           9.     A microelectromechanical device comprising:

2                 a substrate;

3                 a mechanical structure disposed over the substrate;

4 a periphery area disposed over the substrate, wherein the periphery area includes a  
5 plurality of gaps therein;  
6 a thin film encapsulation structure, disposed over the mechanical structure and the  
7 periphery area, to partially define and seal a chamber.

1 10. The device of claim 9 wherein the thin film encapsulation structure includes  
2 first and second encapsulation layers.

1 11. The device of claim 10 wherein the first encapsulation layer is comprised of  
2 polycrystalline silicon, porous polycrystalline silicon, amorphous silicon, silicon carbide,  
3 silicon nitride, silicon/germanium, germanium, or gallium arsenide.

1 12. The device of claim 10 wherein the second encapsulation layer is comprised  
2 of polycrystalline silicon, porous polycrystalline silicon, amorphous silicon, germanium,  
3 silicon/germanium, gallium arsenide, or silicon carbide.

1 13. The device of claim 9 wherein the mechanical structure includes plurality of  
2 fixed electrodes, wherein the fixed electrodes include a plurality of gaps therein.

1 14. The device of claim 9 wherein the mechanical structure includes plurality of  
2 anchor regions, wherein the anchor regions include a plurality of gaps therein.

1           15.    The device of claim 9 wherein the mechanical structure is a resonator  
2 including at least one fixed electrode, and anchor region, and at least one moveable  
3 electrode that is physically connected to an anchor region and adjacent to the fixed  
4 electrode, and wherein the fixed electrode and the anchor region include a plurality of gaps.

1           16.    A microelectromechanical device comprising:  
2           a substrate;  
3           a mechanical structure disposed over the substrate wherein the mechanical  
4 structure includes moveable and fixed electrodes;  
5           a periphery area disposed over the substrate;  
6           a getter area, disposed in predetermined portions of the periphery area and the fixed  
7 electrodes;  
8           a chamber, wherein the mechanical structure, periphery area and the getter area are  
9 at least partially disposed in the chamber and wherein the getter area is exposed to fluid in  
10 the chamber; and  
11          a thin film encapsulation structure, disposed over the mechanical structure, the  
12 periphery area and the getter area, wherein the encapsulation seals the chamber.

1           17.    The device of claim 16 wherein the getter area includes gaps in portions of  
2 the periphery area and the fixed electrodes.

1           18.    The device of claim 16 wherein the getter area is capable of capturing  
2   impurities, atoms or molecules that are out-gassed from materials contained within the  
3   chamber.

1           19.    The device of claim 16 wherein the mechanical structure is a resonator.

1           20.    The device of claim 19 wherein the thin film encapsulation structure includes  
2   first and second encapsulation layers.

1           21.    The device of claim 20 wherein the first encapsulation layer is comprised of  
2   polycrystalline silicon, porous polycrystalline silicon, amorphous silicon, silicon carbide,  
3   silicon nitride, silicon/germanium, germanium, or gallium arsenide.

1           22.    The device of claim 20 wherein the second encapsulation layer is comprised  
2   of polycrystalline silicon, porous polycrystalline silicon, amorphous silicon, germanium,  
3   silicon/germanium, gallium arsenide, or silicon carbide.